

Office of Structures

Joint Elimination, Link Slabs, And UHPC



Jim Scarlata, PE Structures Design Bureau Jim.Scarlata@dot.ny.gov

National Bridge Preservation Conference September 10th, 2024

Presentation Topics

- Joint Elimination
 - Why Eliminate Joints
 - Current Practices in New York State
- UHPC Link Slabs
 - Link Slabs What, Why, and How
 - What Makes a Good Candidate
- Other Preservation Strategies with UHPC
- Question & Answer



<u>Issues</u>

- Require frequent maintenance
- Can be hazardous to traveling public
- Prone to leakage, exposing underlying components to moisture and chlorides
- Trickle-down deterioration reduces bridge service life





Joint Elimination Methods

Splicing of Girders





Concrete End Diaphragm







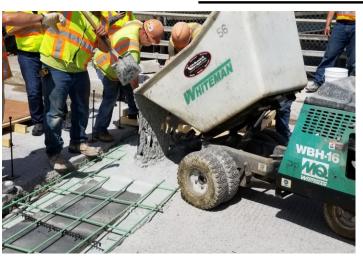
Joint Elimination Methods

Conversion to Integral Abutments





UHPC Link Slabs

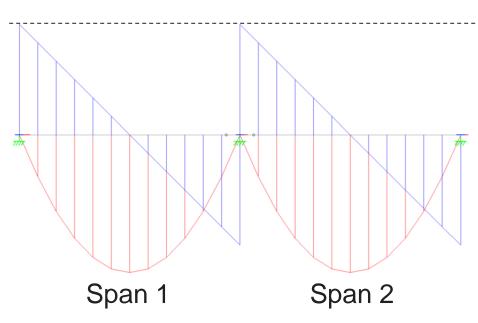


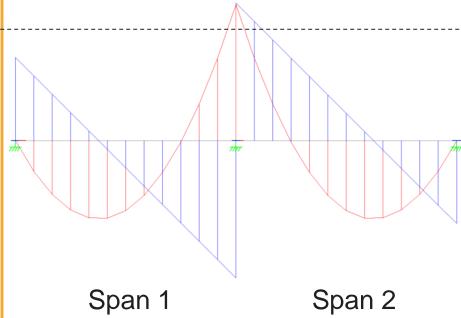




Without Continuity

With Continuity







Joint Elimination with Link Slabs

- Economical means of joint elimination
 - Reduce design time, structural removal, and reconstruction work
 - Avoid undesirable negative moments and higher beam reactions
 - Long and maintenance free service life
- Versatile
 - Superstructure type
 - Geometry

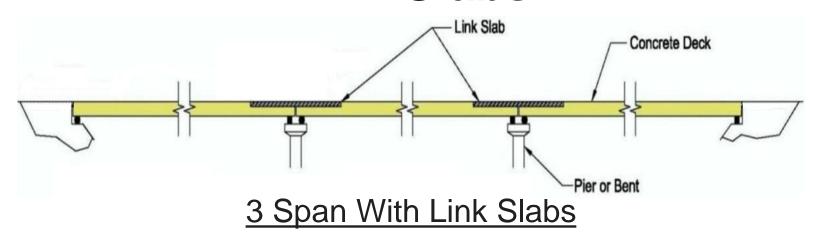


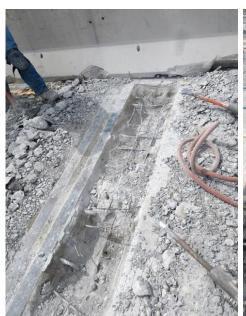
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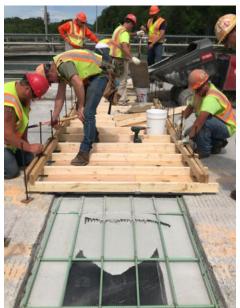
Link Slabs



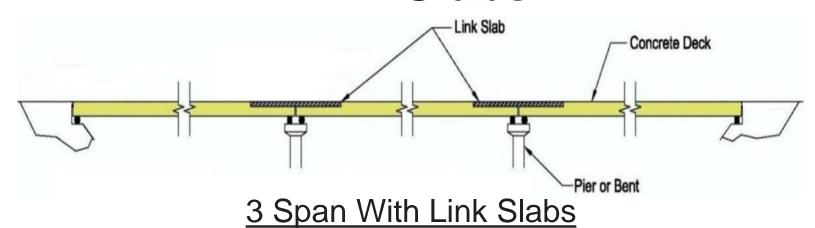








Link Slabs



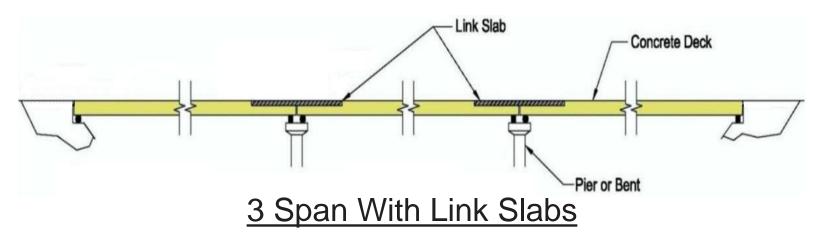
Joint Elimination







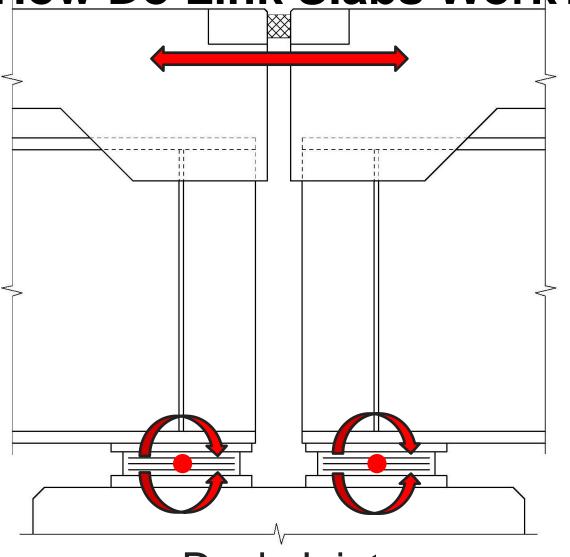
Link Slabs



- Accelerated construction
- Complex framing geometry
- Continuous span uplift
- Continuous span cracking over piers
- Reduce seismic vulnerability

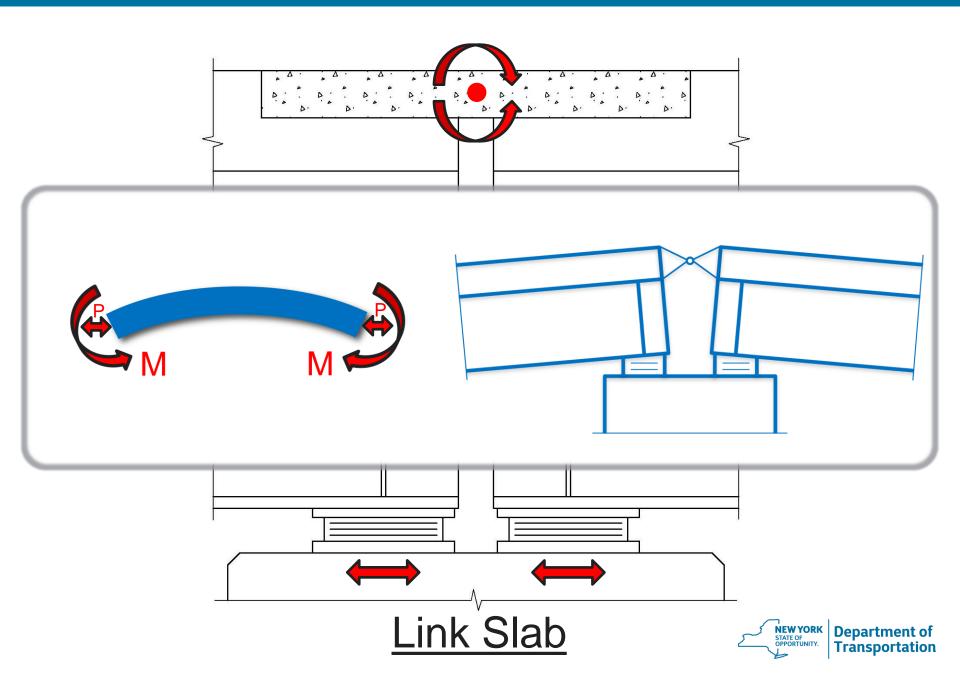


How Do Link Slabs Work?

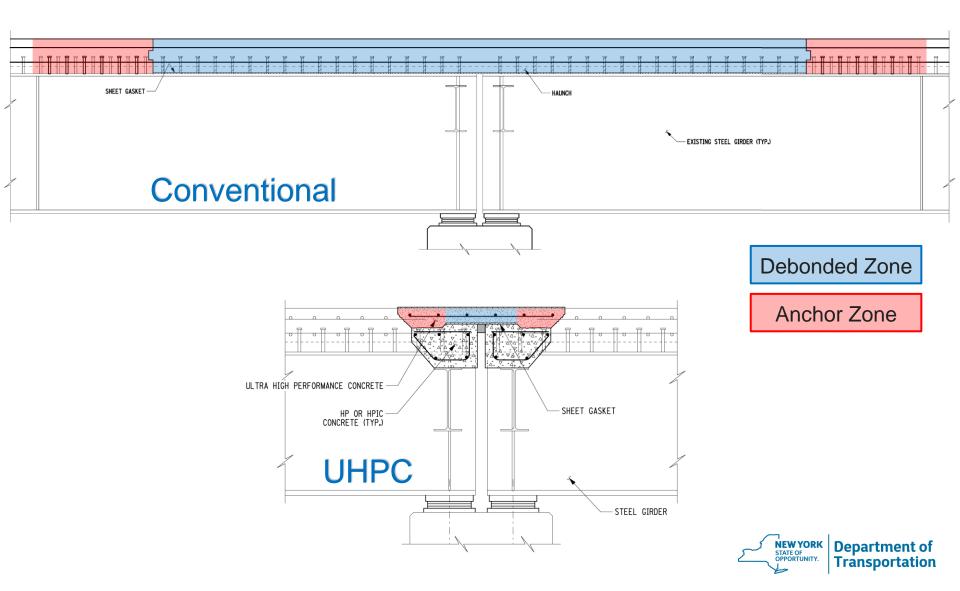


Deck Joint





Conventional vs. UHPC Link Slab



Benefits of UHPC Link Slabs

- Only require reconstruction of deck ends
- Reduce construction duration
- Are highly durable and inherently ductile





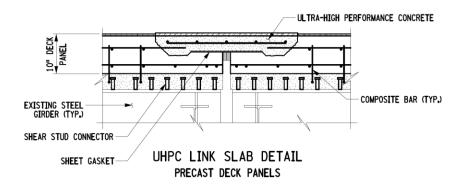




UHPC Link Slabs for Joint Elimination

Scoping Considerations

- Ideal Conditions
 - Deck in fair or better condition
 - Precast deck replacement
 - No skew or slight skew
 - Weekend closure permitted
 - Bearings deteriorated and/or unstable





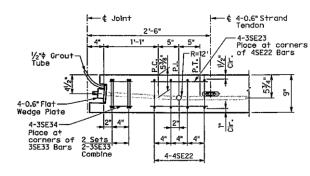




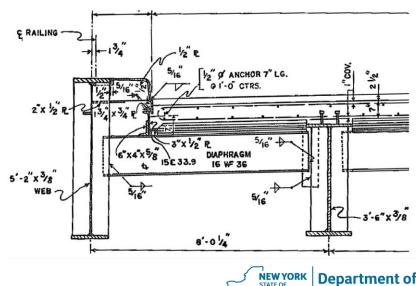
UHPC Link Slabs for Joint Elimination

Scoping Considerations

- Obstacles
 - Highly skewed supports bearing layout, horizontal load distribution
 - Railing mounted on top flange
 - Post-tensioned deck
 - Joint over Pin & Hanger



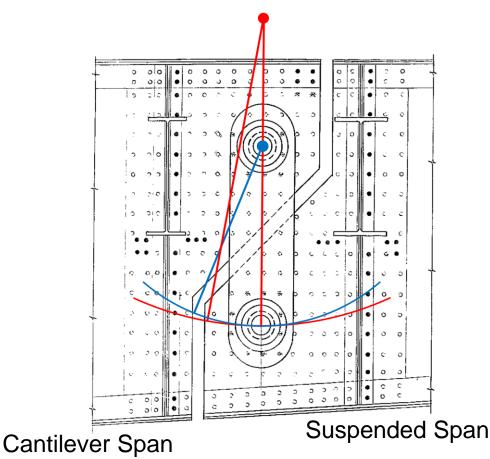
SECTION F-F
LONGITUDINAL POST-TENSIONING ANCHOR
Scale: 1½" = 1'-0"





UHPC Link Slabs for Joint Elimination Pin and Hanger

Theorized tension increase in pin and hanger







UHPC Link Slabs for Joint Elimination Pin and Hanger

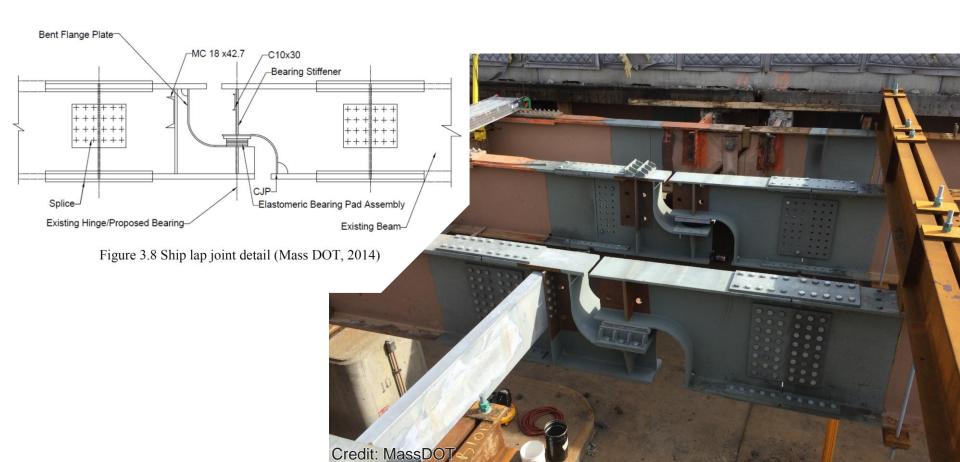
Sling Retrofit – Vulnerability removed, joint retained





UHPC Link Slabs for Joint Elimination Pin and Hanger

MassDOT Ship Lap Joint Detail



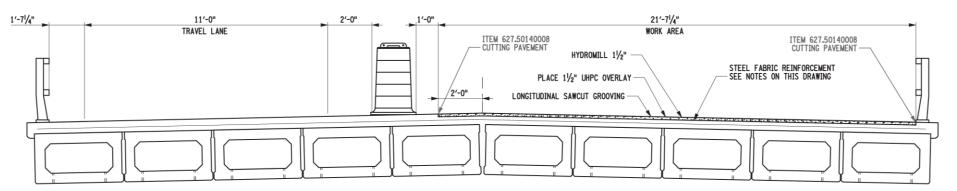
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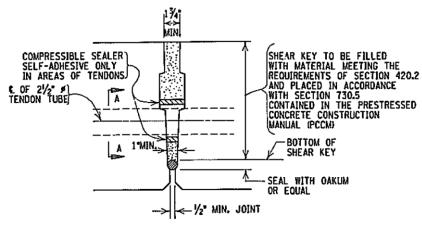




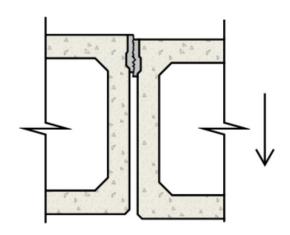




Typical Section



SLAB UNIT SHEAR KEY DETAIL



















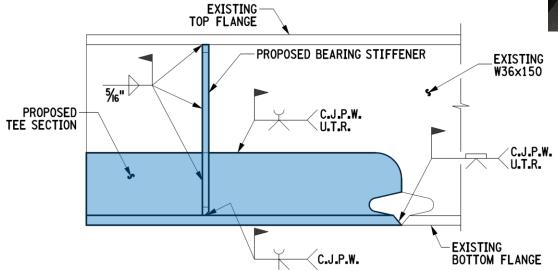


Beam End Repair

Conventional Steel Beam End Repair Solutions









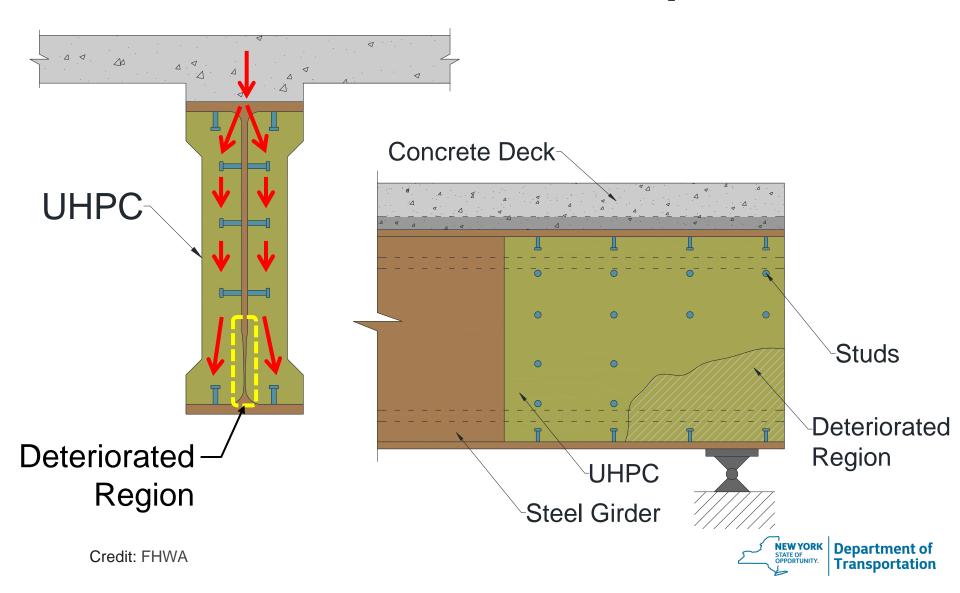


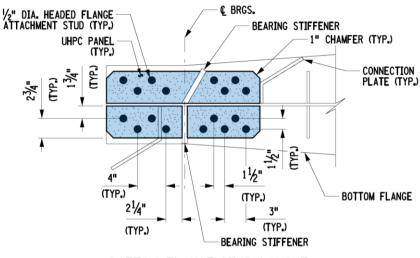




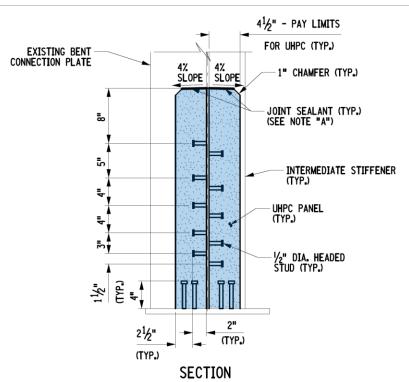








BOTTOM FLANGE STUD LAYOUT























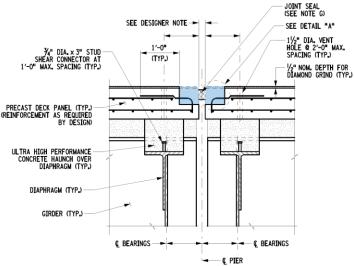




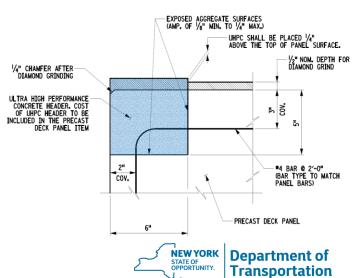


UHPC Joint Headers





ARMORLESS JOINT AT PIER





Department of Transportation





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