US 17 Over the Waccamaw River

A \$49 Million Emergency Repair due to an Underwater Inspection





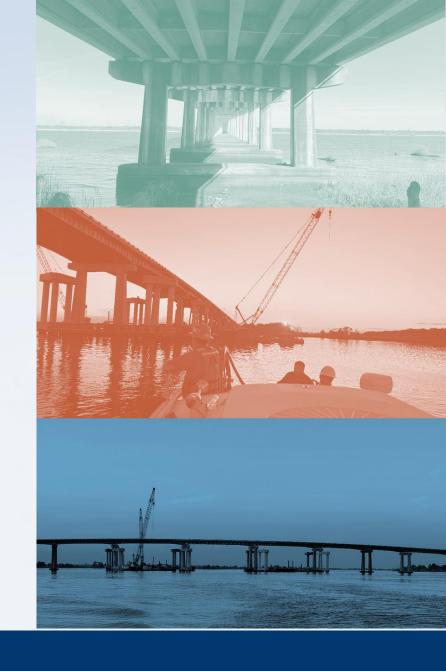


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Agenda

01 Background
02 Identification
03 The Solution
04 Construction





01 Background





Stats

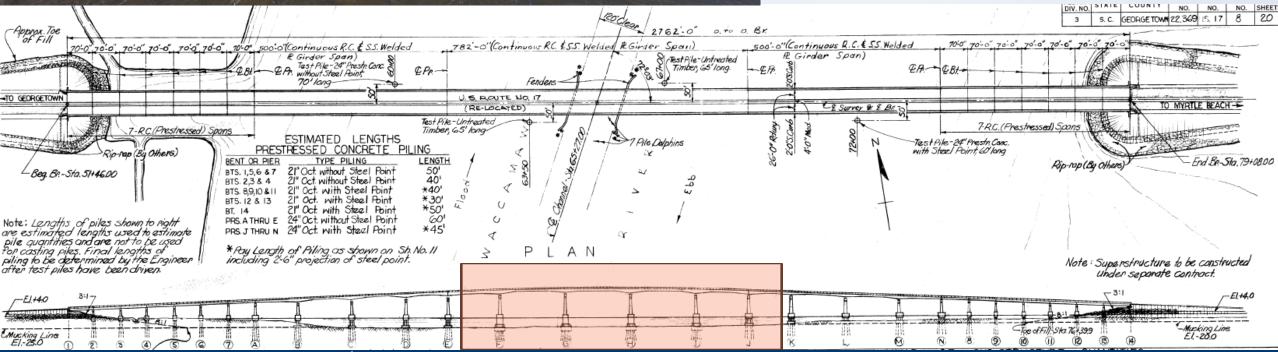
- 2762' long bridge
- 782' –five span continuous main span
- Max water depth ~50'
- Tidal flow with brackish water





Piers Supporting Main Spans

Bridge Built in 1963

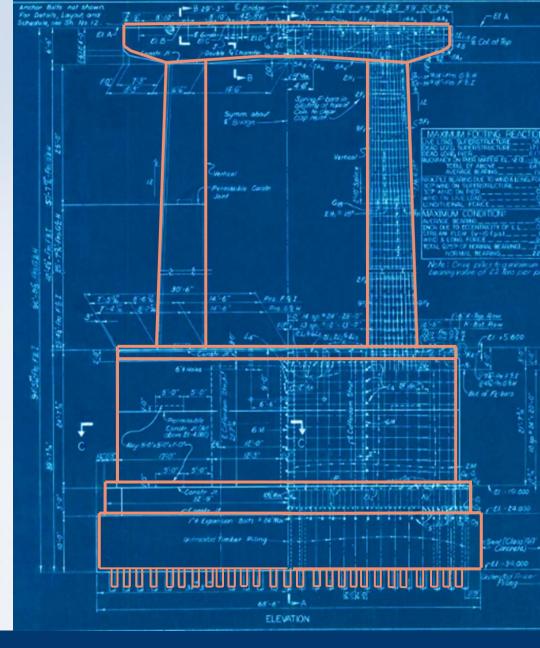


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Piers F to I

Pile supported foundation

- Designed with timber pile supports
- ~40' vertical clearance from water to superstructure





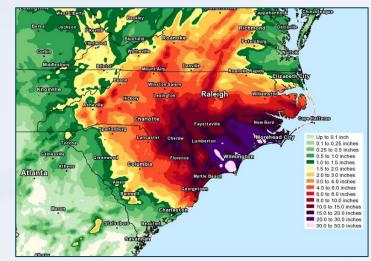
02 Investigation



2001 - 2016

- Routine U/W Inspections every 60 months
- Undermining up to 2' high at Piers F and I
- Piles were "felt" with a survey rod under the footings

<u>2018</u>



<u>2021</u>

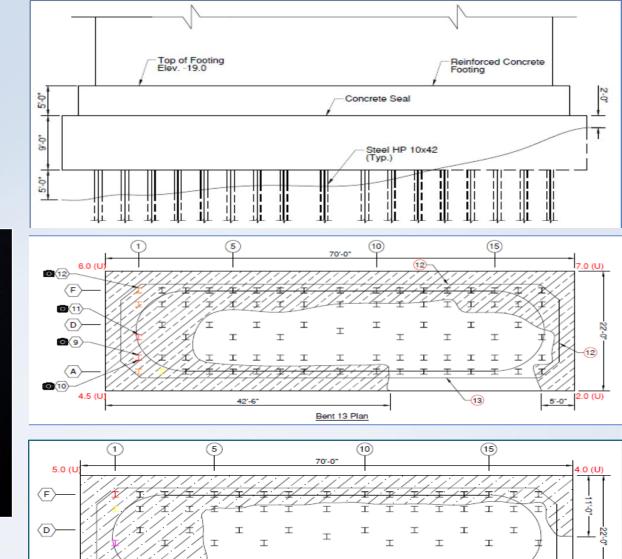
- Undermining up to 7' high at Piers F and I
- Divers able to penetrate under the footing
- Divers assessed the exposed piles

2000

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Unexpected Findings

- Steel piles, not timber piles
- Significant deterioration of the steel piles
- Up to 100% section loss of the flanges



49'-6'

Bent 16 Plan

2.0 (S)



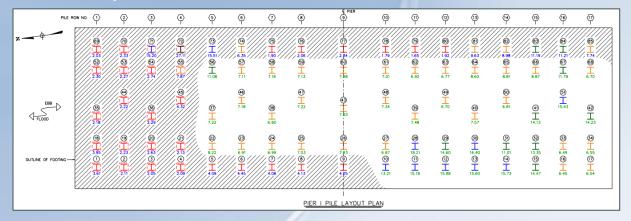


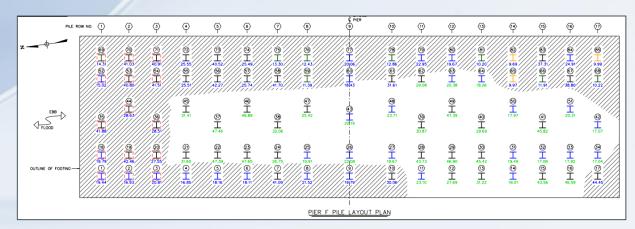
(A)

5.0 (

PILE EMBEDMENT PLAN VIEW

(2021 UW Inspection)





<image>

Embedment Issues

- Steel pile lengths varied significantly
- With undermining, limited embedment
- No design calcs to show if piles are end bearing or friction

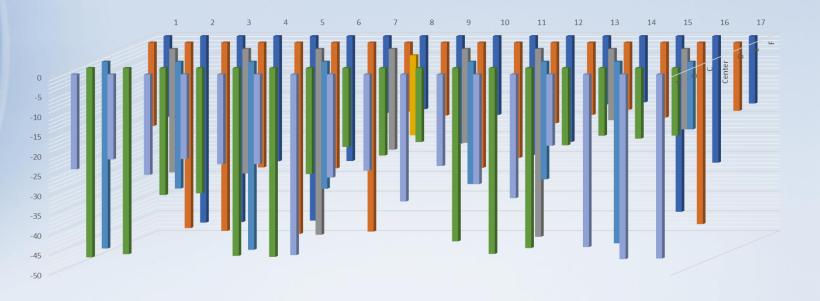
PILE EMBEDMENT LEGEND:

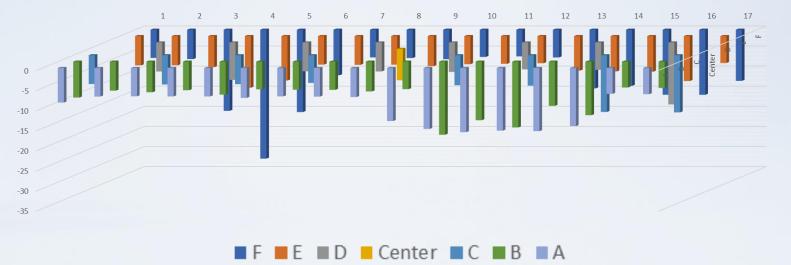
5 FT EMBEDMENT OR LESS BETWEEN 5 FT AND 10 FT EMBEDMENT BETWEEN 10 FT AND 15 FT EMBEDMENT BETWEEN 15 FT AND 25 FT EMBEDMENT MORE THAN 25 FT EMBEDMENT



Pier F Embedment

Pier I Embedment

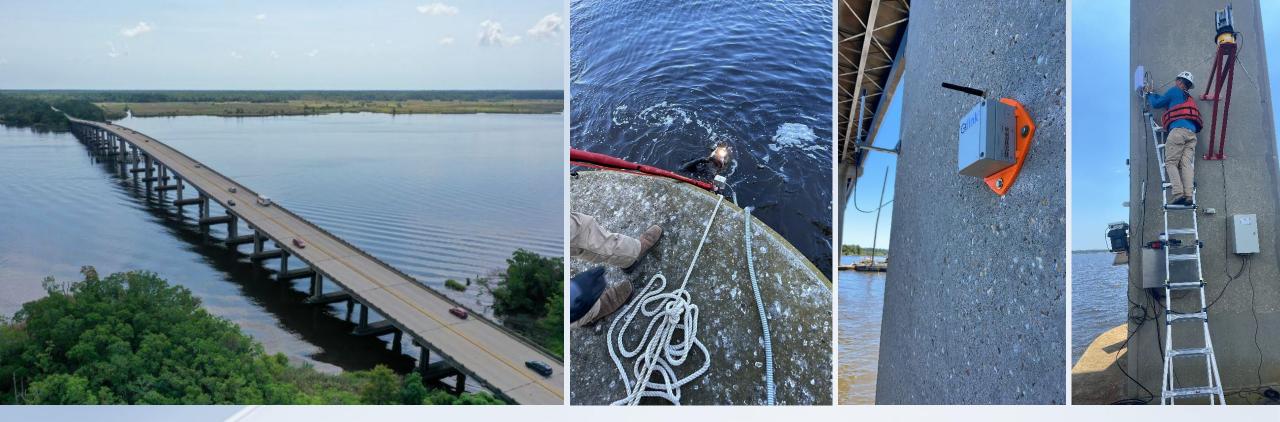






The Solution

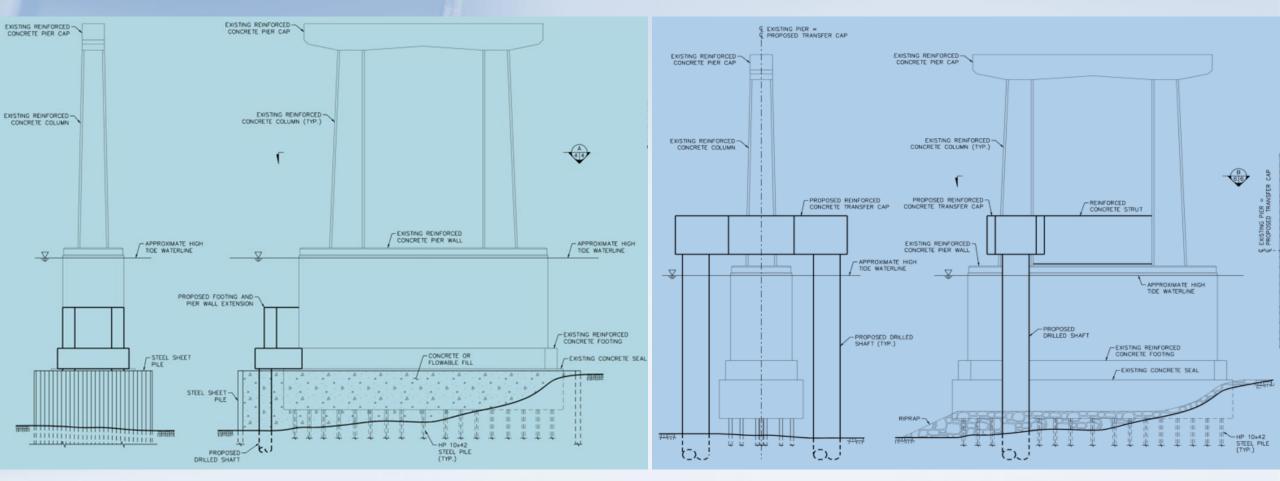




Emergency Solution

- Analyze the bridge currently can carry the loads
 - Monitor the bridge tilt meters, GPS, vibration
- Design emergency repairs for the bridge

Partial Pier Support Solution

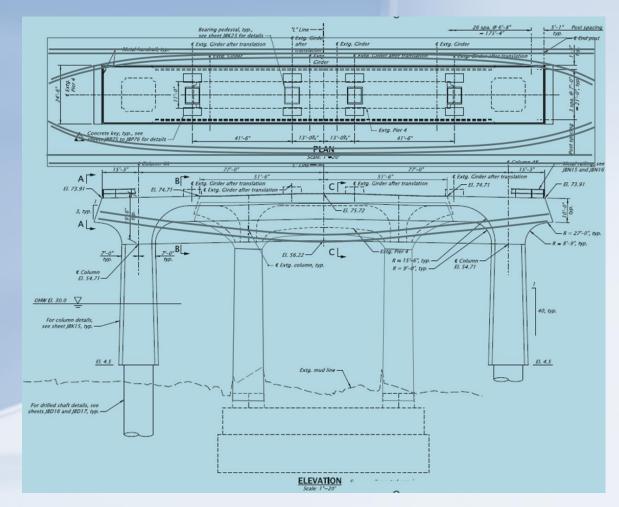


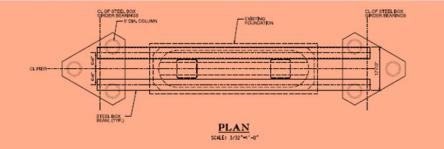
Underwater Solution

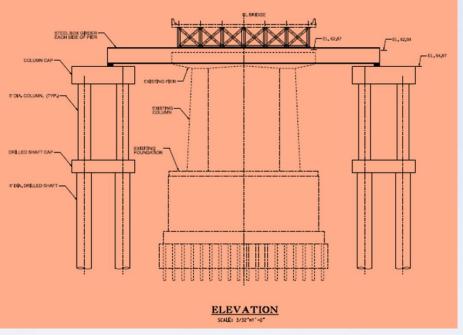
Above Water Solution



Total Pier Support Solution



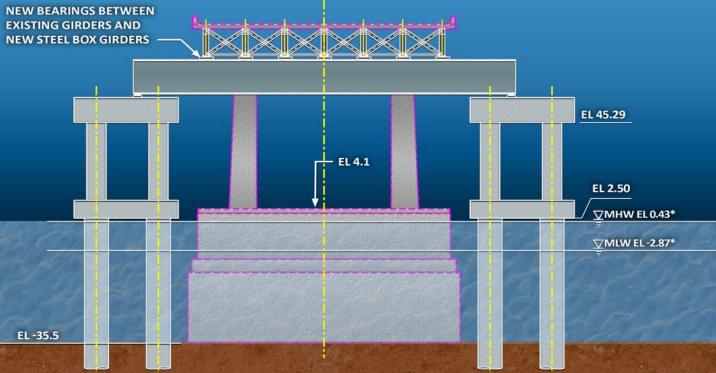




Double Steel Box Solution







Double Steel Box Solution











Lengthen the Main Span

- Make deck composite
- Cover plates on the top flange
- Combination of cover plates and PT bars for the bottom flange
- New bearing stiffeners



Emergency Construction Contract

- Three preselected contractors
- Involved early on during the design
- Given 60% plans for review
- Lowest bid \$49M



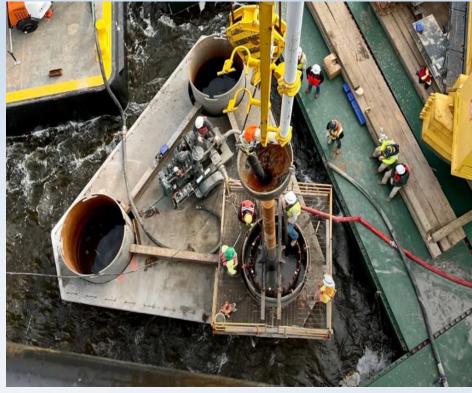
Construction











Drilled Shafts

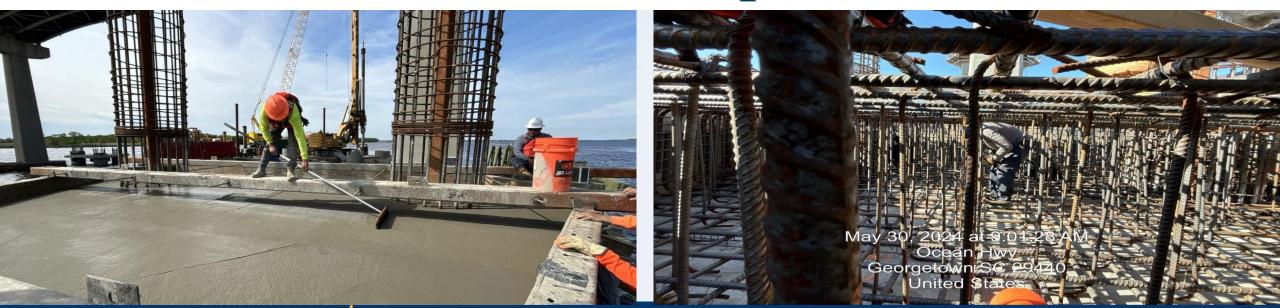
Oct 10, 2023 at 10:56:07 AM Ocean Hwy Georgetown SC 29440

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Shaft Caps

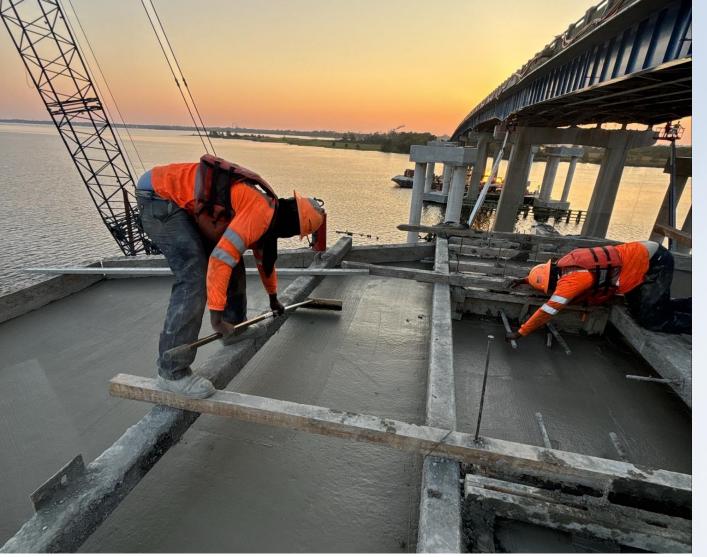




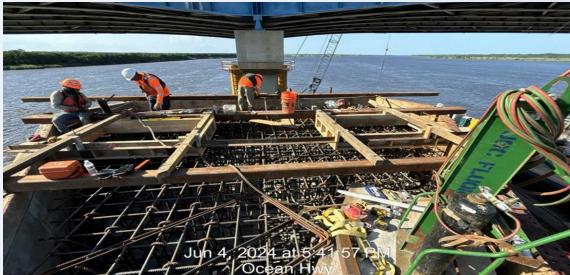


Columns









Column Caps



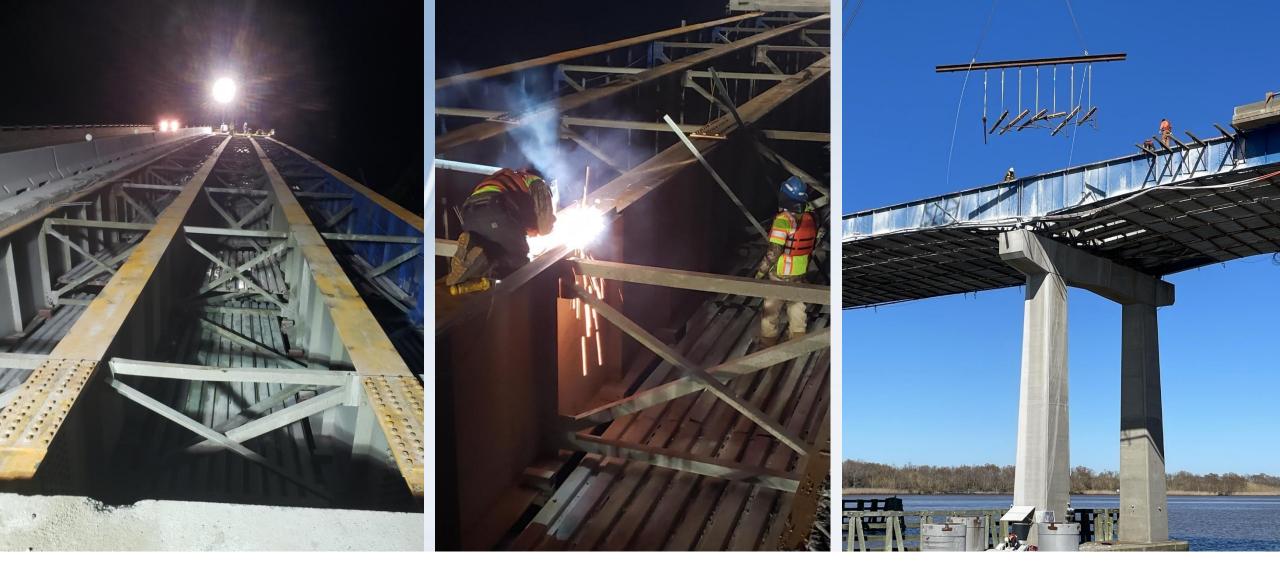






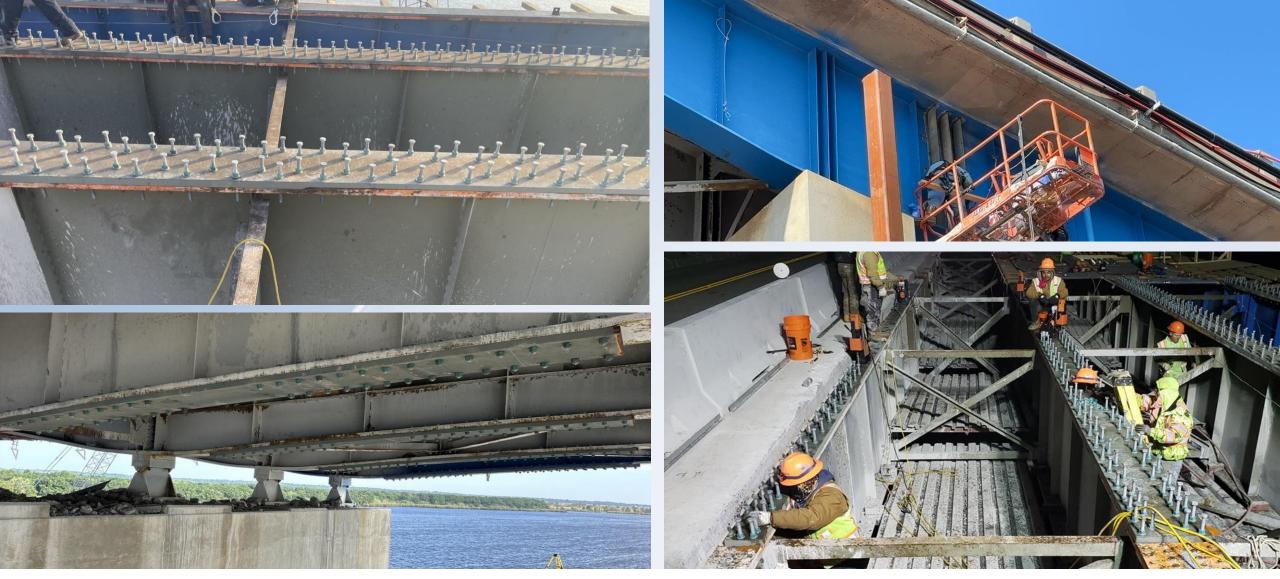
Bearings





Deck Removal





Cover Plates, Shear Studs, Bearing Stiffeners





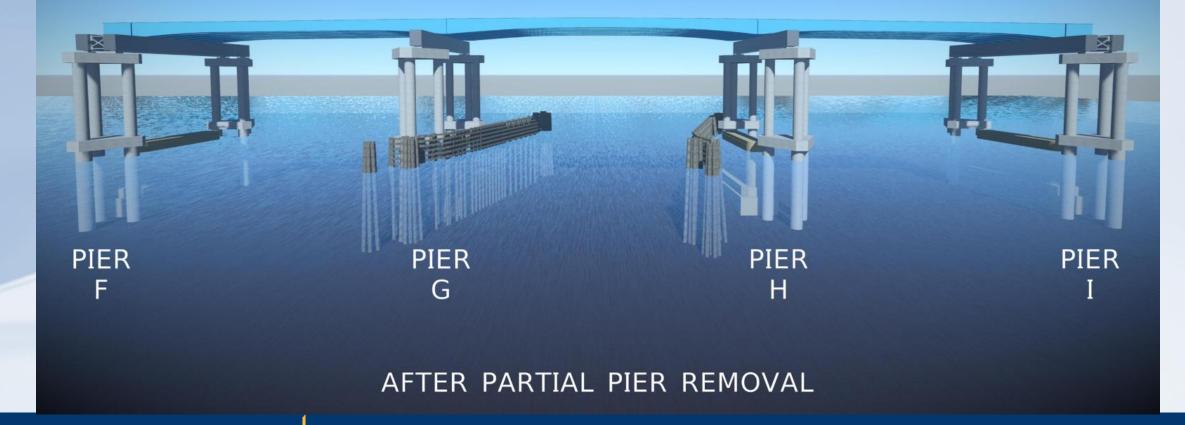


Box Beams



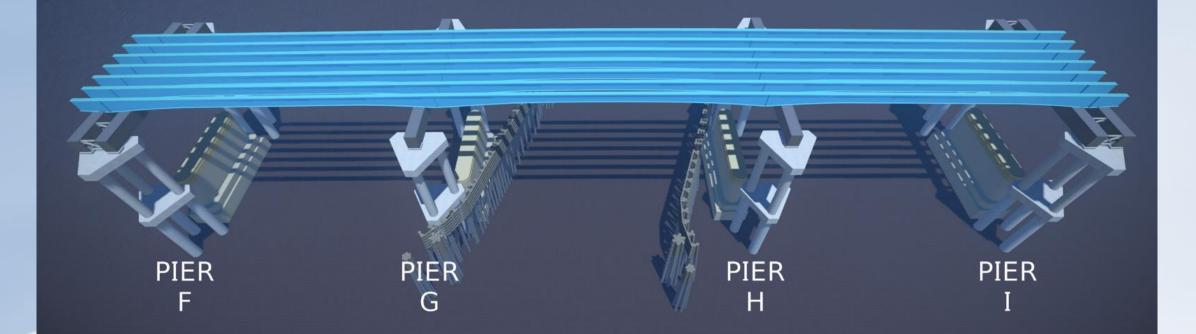
US 17 OVER WACCAMAW RIVER PIER REPAIR

Expected Completion – End of 2024



NATIONAL BRIDGE PRESERVATION CONFERENCE 2024

US 17 OVER WACCAMAW RIVER PIER REPAIR



AERIAL PERSPECTIVE AFTER PARTIAL PIER REMOVAL



Questions?



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